

10/501837

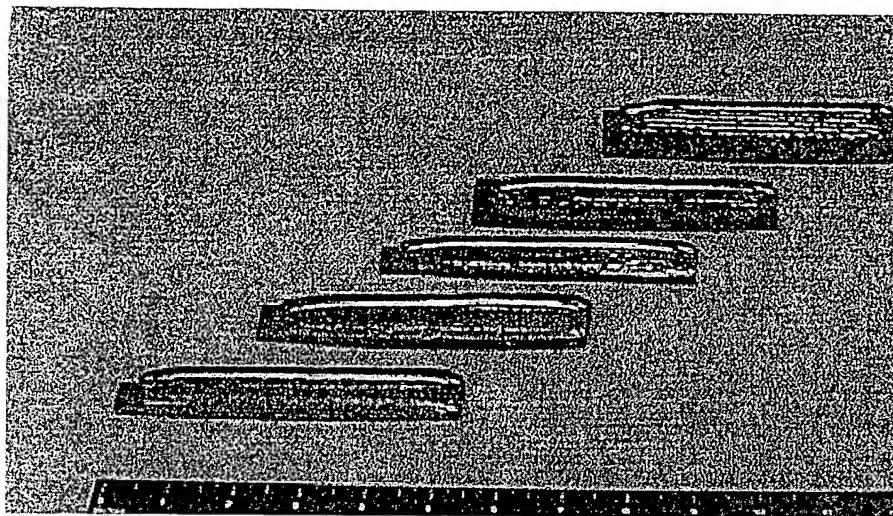


FIG. 1

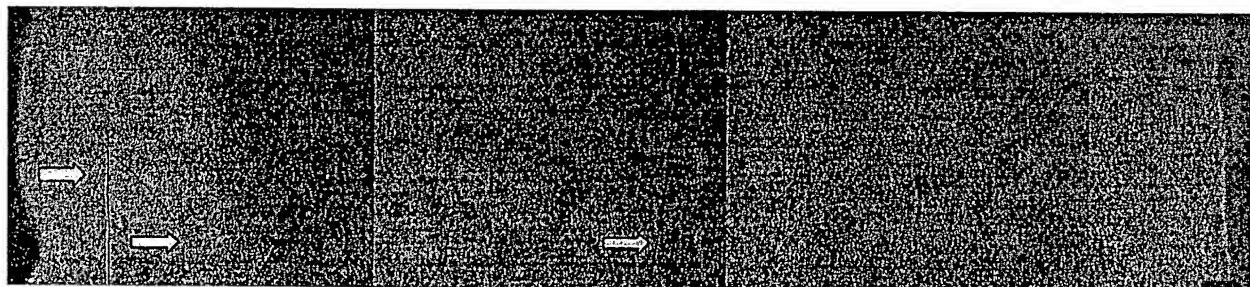


FIG. 2

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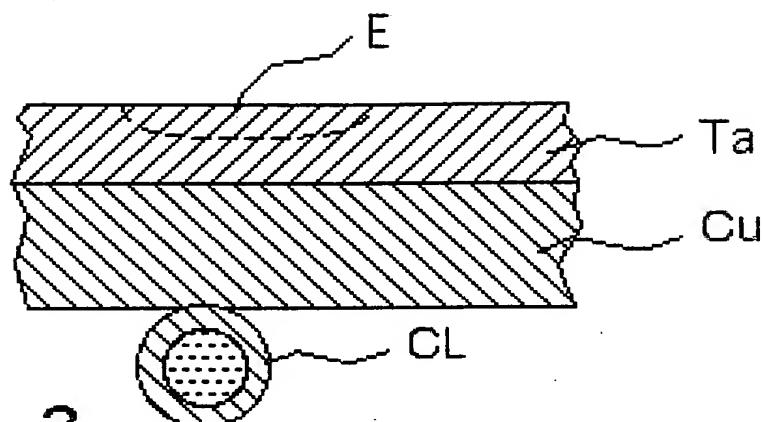


FIG. 3

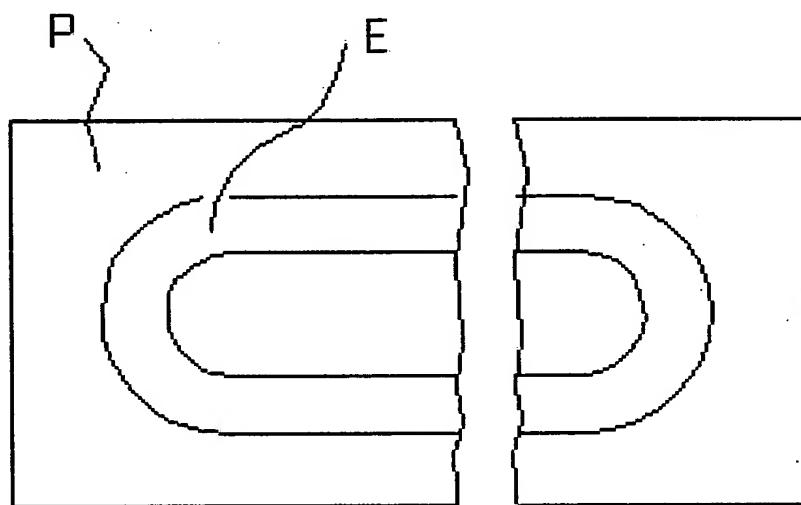
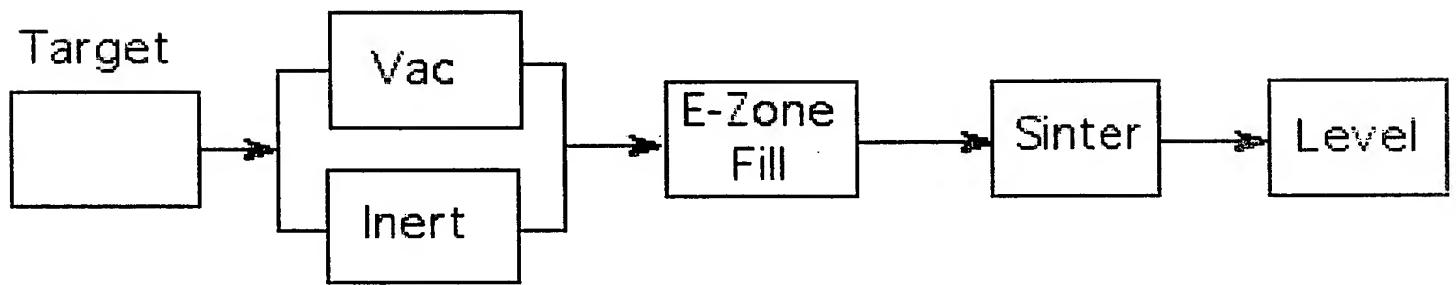


FIG. 4



- (a) Powder Jets and Laser or EB Raster Scan
(b) Powder Deposits and Laser or EB Raster Scan

FIG. 5

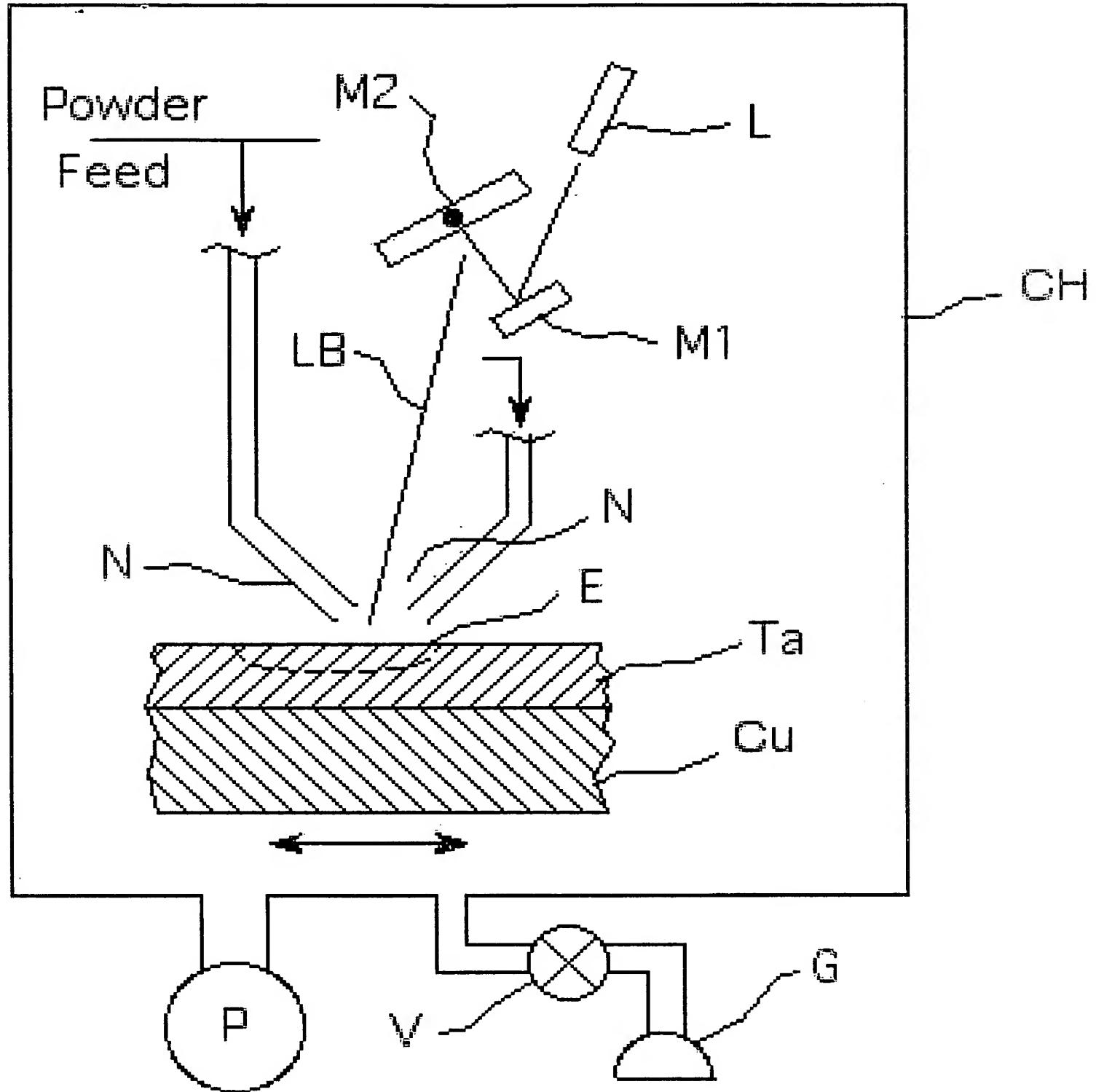


FIG. 6